



Design & Build 23 cm Yagi Using Simple Tools

WA5TKU Wes Atchison

WWW.NTMS.ORG

DL6WU Yagi Design



- Design Presented in 1982 Article
 - Published in UKW-Berichte January 1982
 Issue
 - Titled "Extrem Lange Yagi-Antennen"^{1,2}
- Elements Shorted to Boom
 - Hole in Boom Drilled Smaller Than Element
 - Element Driven Into Hole With Hammer
 - Cold Welding Element to Boom





- Built DL6WU 1982 Article Based Antenna in 1986
- Gain Measured at Central States VHF Society Meeting in St. Louis
- Converted All Measurements from Metric to Decimal English Units
- Boom Was Split to Fit in Back of Van
- Antenna Installed on Tower For August 1986 UHF Contest – Taken Down April 2009 to Repair Broken Boom

WA5TKU Antenna



- 13.5 Foot Boom
 - -5/8" Diameter
 - -0.058" Wall **Thickness**
 - -3/16" Element
- Folded Dipole
 - 1/8" Brass Welding Rod



WA5TKU Antenna



3/16"
 Elements
 Cold
 Welded to
 Boom

- No
 Elements
 Lost After
 23 Years
- Boom Joint Gave Way



WA5TKU Antenna



 Folded Dipole Feed

- Balun UT141
 Semi-Ridged
 Coax
- N Type Coax Connector
- Tuned By Bending 1st Director



Element Cutting Jig



- Holds
 Element
 Material³
- Adjust
 Length
- Cut







WA5TKU Element Cutting Jig



Modified Jig

- Placed Rod Holder Back to Back
- Used English
 Screw
- Measured Each Length Change With Rule
- Chamfer Element Ends 45° With File or Sander





Folded Dipole Bending Jig

 Use Dowel Diameter of Dipole ID³

W5HN

 Dowel Space to Dipole Length





- 1x4 & 1x2 8'
 - Right Angle
 Mount
- C Clamp to Drill Press Bed C Clamp Boom Material to Jig
- Use Small Finishing Nail to Pin Boom While Sliding Jig on Drill Press Bed





 VK5DJ Software⁴

W5HN

- 41 Directors
- Round Boom
- Bonded Thru Boom

 Used UT141 Semi-Ridged Coax for Balun

Web Design	Yagi							
neip				Entry screen for year d	otaile			Yaqi Calculator
	ALWAYS enter frequer	icy before other data		-Endy screen for yagra	erans			
	Frequency in MHz	Num	ber of directors	Con	struction of directors/reflect	or	Construction	of Dipole
	1296.1	41		Con	struction of unectors/reliect	01	Construction	of Dipole
	Diameter of dipole ben 25 Dipole gap at feed poir 5	d mm Cros 15 nt mm Bo	ss-section of boom mm om type Square section		fetal shape 7 Round 7 Square 7 Flat ribbon		Metal shap © Round © Square © Flat ribl	pe
	RG-6 (foam PE) 75 ohr RG-8X (foam PE) 52 oh RG-8 (FE) 52 ohm RG-8 (FE) 52 ohm RG-93 (FE) 51 ohm RG-94 (PE) 51 ohm RG-98 (PE) 51 ohm RG-11 (FE) 75 ohm RG-114 (FE) 75 ohm RG-124 (PE) 50 ohm RG-55 (PE) 53.5 ohm RG-558 (PE) 53.5 ohm	n n	Round	C	irectors/Reflector mounting > bonded through metal bo > insulated through metal b > non metal boom (or stand Diameter of element (mm) 4	om oom loffs)	Folded Di Same e Fully in: Diameter of el	cole mounting as Dir/Reflector sulated ement (mm)
	RG-588 (roam PE) 53.5 (RG-58A (PE) 53.5 ohm RG-58B (PE) 53.5 ohm	ohm					Calculate	Back
Version 2.1	No coax selected for 4: 6.1 Copyright 2003-2009	1 balun				1		
d Start	V-UHF QSO real time m	🖉 Yagi Calculator - Windo	Inbox - Microsoft Outlook	CC Cluster User WA5T	Microsoft PowerPoint	🌾 Yagi Calculator	🧷 🦉 « 🖸 🔒	📲 🦉 💭 🍠 7:56 AM

Software Example



Calculation

Gain is Calculated with Each Element

• Folded Dipole Construction

₩K5DJ's ` Yagi desi Wavelen	MK5DJ's YAGI CALCULATOR Yagi design frequency =1296.10 MHz Wavelength =231 mm					Prin	results
Parasitic Folded di Director/r Radiator	Parasitic elements contacting a round section metal boom 15.00 mm across. Folded dipole mounted same as directors and reflector Director/reflector diam =4 mm Radiator diam =4 mm					Cre	ate YO
REFLECT 122 mm lo	REFLECTOR 122 mm long at boom position = 30 mm (IT = 53.5 mm)					E	alun
FADIATC Single dip Folded di	pole 106 mm tip pole 119 mm tip	to tip, spaced 46 mm from to tip, spaced 46 mm from		lack			
DIRECT Dir (no.) 1 2 3 4 5 6 7 8 9 10	 D-RS Length Spat (mm) (mm) (ma) 105 17 104 42 103 50 102 58 100 65 99 69 99 73 80 96 81 97 80 96 83 96 83 96 83 96 83 96 83 96 	aced Boom position n) (mm) 94 135 185 243 308 3077 450 526 606 689 776	IT (mm) 45.0 44.5 44.0 43.5 42.5 42.0 42.0 41.5 41.0 40.5 40.0	Gain (dBd) 2.6 5.3 7.1 8.4 9.4 10.2 10.9 11.5 12.1 12.5 13.0	Gain (dBi) 4.8 7.5 9.2 10.5 11.5 12.4 13.1 13.1 13.7 13.7 14.7 14.7		
12 13 14 15 16	95 89 94 90 94 91 93 93 93 93	865 955 1047 1139 1232	40.0 39.5 39.5 39.0 39.0	13.0 13.4 13.7 14.1 14.4 14.6	15.5 15.9 16.2 16.5 16.8	Folded dipole meas	uring points

🌮 Start 📔 🄗 Y-UHF QSO real time m... 🛛 🎓 Yagi Calculator - Windo... 🔀 The International Contract (Contraction of the Contract of the Con

Wy Yagi F

W5HN

🧷 👰 (« 🖸 📶 🛒 🌉 🕿 😘 🥥 8:05 AM

Software Example

% Yagi Results

Version 2.6.1 Copyright 2003-2009



_ 8 ×

Folded
 Dipole

W5HN

 All Element Spacing From End of Boom

									Yagi Cal
35	88	93	2990	36.5	17.8	19.9			
36	88	93	3082	36.5	17.9	20.0			Print results
38	88	93	3175	36.5 36.5	18.1	20.1			
39	88	93	3360	36.5	18.2	20.3			
40	88	93	3452	36.5	18.3	20.4			Create YO
41	88	93	3545	36.5	18.3	20.5			
COMM The at mounti	IENTS obre∨iation ng	"IT" means	s "Insert To", it is th	ne construction (distance fro	m the element t	p to the edge of the boom	for through boom	Balun
Spacir Tolera	ngs measur Ince for eler	ed centre t ment length	o centre from prev is is +/-1 mm	vious element					Back
Boom	position is t	he mountir	g point for each e	lement as meas	sured from	the rear of the b	oom and includes the 30 m	nm overhang.The	
total b	oom length	is 3575 mn	n including two ove	erhangs of 30 m	m				
The be	eam's estim	ated 3dB I	beamwidth is 19 d	eg					
Abolf	uouo 41 bo	dun usos 0	70 unlocitutor		and is 91 n		do		
FOLDE	FD DIPOLE	CONSTR	JCTION		anuisuin	in tong plus led	us		
Measu	irements ar	e taken fro	m the inside of be	nds					
Folded	d dipole len	gth measu	red tip to tip = 119	mm					
Total r	od length =:	261mm							
Dicten	of rod=131	mm Mmm							
Distan	ce HA=GE=	64mm							
Distan	ce HB=GD:	=84mm							
Distan	ce HC=GC=	131mm							
Gap a	tHG=5mm	10000000000000000000000000000000000000							T 10 T 10 T 10 T
a second second	diameter Bl	=DF=25mn	1					Fold	ed dipole measuring points
Bend o		e is conside	ered as a flat plan	e (see ARRL A	ntenna Har	dbook) then its	esonant frequency is less	s than the flat	C D E
Bend of the for plane	olded dipole algorithm's	range of 10):1					· 1	HGF
Bend of If the fo	olded dipole algorithm's	range of 10):1						HGF
Bend of the for plane	olded dipole algorithm's	range of 1(0:1						H G F

🥐 Start 📔 🏉 V-UHF QSO real time m... 🛛 🍘 Yagi Calculator - Windo... 📔 Inbox - Microsoft Outlook 🔩 CC Cluster User WAST... 🚺 Microsoft PowerPoint - ... 🦄 Yagi Calculator

🧷 💯 (« 🔾 📲 💭 💭 🖉 8:10 AM

Software Example



Balun _ 8 × Construction Yagi Calculator 93 2990 36.5 17.8 19.9 35 36 37 38 39 40 41 88 93 3082 36.5 17.9 20.0 Print results 88 88 93 3175 36.5 18.0 20.1 88 93 3267 36.5 18.1 20.2 88 93 3360 36.5 20.3 18.2 36.5 Create YO 88 93 3452 18.3 20.4 88 93 3545 36.5 18.3 20.5 COMMENTS. Balun The abbreviation "IT" means "Insert To", it is the construction distance from the element tip to the edge of the boom for through boom mounting Spacings measured centre to centre from previous element Back Tolerance for element lengths is +/-1 mm Boom position is the mounting point for each element as measured from the rear of the boom and includes the 30 mm overhang. The total boom length is 3575 mm including two overhangs of 30 mm The beam's estimated 3dB beamwidth is 19 deg A half wave 4:1 balun uses 0.70 velocity factor UT141 (PTFE) and is 81 mm long plus leads FOLDED DIPOLE Measurements ar Folded dipole len 4:1 Balun Construction Total rod length =: Centre of rod=131 Distance HI=GF=4 Distance HA=GE= $z_1 = z_2/4$ Distance HB=GD+ Distance HC=GC= Gap at HG=5mm UT141 (PTFE) Folded dipole measuring points Bend diameter Bl Z_2 If the folded dipole Folded ess than the flat plane algorithm's dinole Unbalanced to TX C Z1 ÷ Print Back Version 2.6.1 Copyright 2003-2009 🤊 Start 📔 🏉 V-UHF QSO real time m... | 🎉 Yagi Calculator - Windo... | 🧿 Inbox - Microsoft Outlook | 😋 CC Cluster User WAST... | 🐻 Microsoft PowerPoint - ... | 🦄 Yagi Calculator 🧷 📮 (« 🖸 📶 🛒 🌉 🕿 😘 🥥 8:13 AM

W5<u>HN</u>

WWW.NTMS.ORG





- 1: Gunter Hoch, DL6WU, "Extrem Lange Yagi-Antennen", UKW-Berichte 1/1982, pp 3-11.
- 2: Rainer Bertelsmeier, DJ9BV, DUBUS 2/1994, pp.46-52, <u>http://www.qsl.net/ok1cdj/dj9bv23.pdf</u>
- 3: "Folded Dipoles for VHF/UHF Yagis", In Practice, RadCom (RGSB), April 1998, <u>http://www.ifwtech.co.uk/g3sek/diy-yagi/dipoles.htm</u>
- 4: Yagi Calculator by John Drew, VK5DJ, http://vk5dj.mountgambier.org/Yagi/Yagi.html