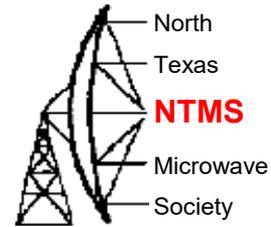


# Mats KD5FZX machining WR42 to 26.5 GHz SMA Transitions

*North Texas Microwave Society*

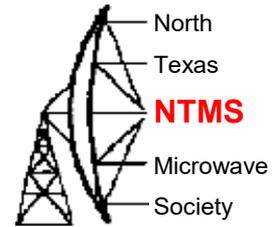
Jim McMasters KM5PO  
[km5po@arrl.net](mailto:km5po@arrl.net)

# Steps in manufacturing



- **Obtain block aluminum**
- **Mill channel**
- **Slice aluminum material**
- **Drill capture holes that make 2 parts merge**
- **Mill opening for 26.5 GHz SMA connector**
- **Drill hole for 26.5 GHz SMA connector**
- **Thread 26.5 GHz SMA connector**
- **Assemble transition**
- **“Tune” for Return Loss**

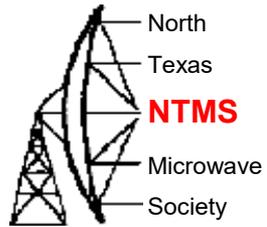
# Video of process



[https://youtu.be/ckQoozekEW4?si=7XlnUiJN\\_qhQAAJy](https://youtu.be/ckQoozekEW4?si=7XlnUiJN_qhQAAJy)



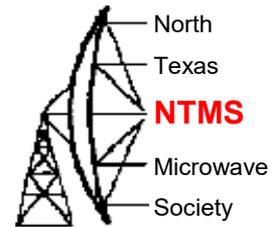
# Mats transitions



Gen 1 WR42 to 26.5 GHz transitions



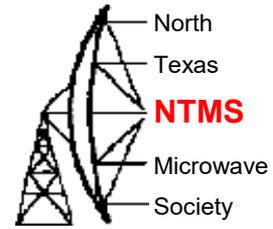
# Mats transitions



Gen 2 WR42 to 26.5 GHz transitions



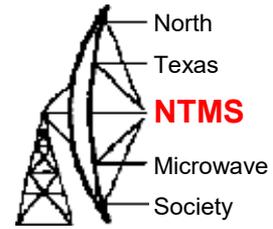
# Mats transitions



Gen 2 WR42 to 26.5 GHz transition



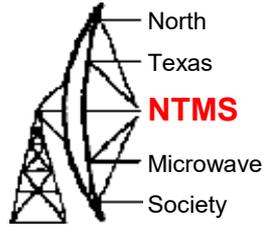
# Mats transitions



## WR90 to SMA transitions



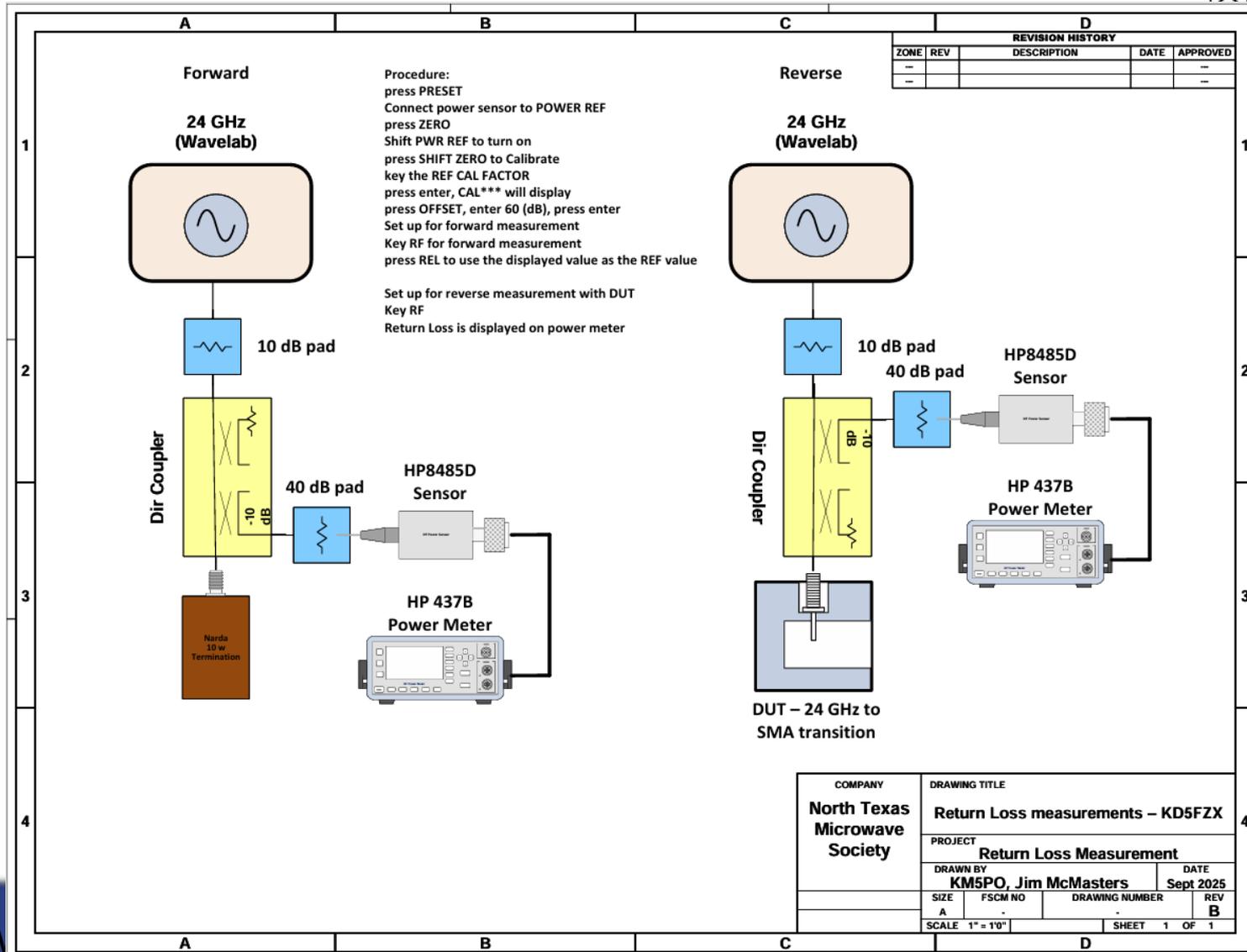
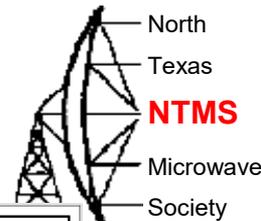
# Mats transitions



## WR90 to SMA transitions



# RL measurement at 24 GHz



# Questions?

